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Department of Environmental Quality State Air Program

Permit-To-Construct Permit Modification/Application Glanbia Foods, Inc.

Prepared for

Glanbia Foods, Inc.

July 2008

CH2MHILL

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Department of Environmental Quality
State Air Program

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1.0 Introduction

Glanbia Foods, Inc. (Glanbia) operates a cheese and whey manufacturing facility located at 1728 South 2300 East, Gooding, Idaho. The facility covers approximately 500 acres of land located about 3.7 miles east of Gooding, Idaho in an attainment area for all criteria pollutants.

Glanbia is requesting a permit modification from the Idaho Department of Environmental Quality (IDEQ) for Permit-To-Construct (PTC), permit number P-2007.0052, currently issued to the Gooding facility. Specifically, Glanbia is proposing to modify their cheese and whey facility in Gooding, Idaho by utilizing biogas generated from their anaerobic digester to operate Boiler No. 2 and Boiler No. 3 for steam generation. The current Permit-to-Construct (PTC) allows biogas to burn in the auxiliary boiler (Boiler No. 5) or the flare but not both concurrently.

Glanbia is proposing to increase biogas production from 433,823 standard cubic feet per day (scf/day) to 505,000 scf/day, resulting in a net increase of 71,177 scf/day. In addition to the primary objective of combusting biogas in Boiler No. 2 and Boiler No. 3, Glanbia would like the operational flexibility to combust biogas for operating Boiler No. 5 concurrently with the flare. In order to give Glanbia the most operational flexibility, the modeling approach is to allow each combustion source to operate concurrently.

The proposed increase in biogas production and operation flexibility will require a modification to four combustion sources: Boiler No. 2, Boiler No. 3, Boiler No. 5, and one industrial open flare.

A scaled plot plan with stack locations is provided in Figure 1.

A pre-permit application meeting about this project was held with IDEQ on May 30, 2008.

An application fee has been included with the application submittal in accordance with IDAPA 58.01.01.226.

2.0 Process Description

Glanbia operates a wastewater treatment facility to manage and treat wastewater effluent generated from their bulk cheese and whey operations. Biogas is produced from the anaerobic digester. A blower will be used to distribute biogas to any one or a combination of the following sources at any given time.

- Primarily through a new proposed pipeline to transport biogas to Boiler No. 2 and Boiler No. 3
- Directly to Boiler No. 5
- Directly to the flare

Glanbia is not requesting any increase in the quantity of No. 2 fuel oil (as backup fuel) for the process boilers (Boilers No. 2 and No. 3). Additionally, there are no changes proposed for any of the cheese or whey process lines for this permit modification.

IDEQ permit application forms are provided for the proposed biogas production modification in Appendix A.

3.0 Emissions Estimates

Criteria pollutant and toxic air pollutant (TAP) emission estimates have been prepared for two process boilers (Boilers No. 2 and No. 3), Boiler No. 5, and an industrial open flare each combusting biogas.

3.1 Biogas Compliance Determination

Glanbia proposes to monitor the quantity of biogas produced by the anaerobic digester by recording the total biogas flow once per month.

Glanbia is proposing to use a maximum H_2S concentration of 1,799 parts per million by volume (ppmv) to estimate potential H_2S and SO_2 emissions for Boiler No.2, Boiler No. 3, Boiler No. 5, and the industrial flare. The maximum H_2S concentration value of 1,799 ppmv represents the potential operational COD constraints for the facility on a monthly basis.

Monthly hydrogen sulfide (H_2S) and sulfur dioxide (SO_2) emissions will be calculated using the average H_2S concentration readings of all H_2S samples taken for each month and the corresponding monthly biogas flow. The calculations for Boiler No. 2, Boiler No. 3, and Boiler No. 5 will be based on a 98% H_2S control efficiency and a 100% conversion of H_2S to SO_2 . The calculation for the flare will be based on a 90% H_2S control efficiency and a 90% conversion of H_2S to SO_2 .

The primary objective is to combust biogas in Boiler No. 2 and Boiler No. 3 for steam generation. Natural gas will be used in conjunction with biogas to operate Boiler No. 2 and Boiler No. 3 in order to maintain production steam demands. Note that Boiler No. 2 and Boiler No. 3 are existing boilers each with an input rating of 25.1 MMBtu/hr. A biogas gun will be designed to burn up to a maximum of 12,000 standard cubic foot per hour (SCFH) or 7.8 MMBtu/hr assuming a biogas heat value of 650 BTU/SCF. Biogas combustion is approximately 31% of each boilers maximum rated input.

Boiler No. 5 is an existing boiler with a heat input rating of 16.73 MMBtu/hr and has the capability to burn either natural gas or biogas. Under a worse case emissions scenario, Boiler No. 5 will combust biogas. Therefore, biogas emission estimates for Boiler No. 5 are based on a net increase of 71,177 scf/day.

An open industrial flare is used to burn biogas fuel under extreme circumstances. The current amount of biogas available to burn in the flare is 11.75 MMBtu/hr based on the biogas production of 433,823 scf/day and a biogas heat content of 650 BTU/scf. Glanbia will be able to increase maximum biogas production to 505,000 scf/day. Therefore, biogas emission estimates for the flare are based on a net increase of 71,177 scf/day with exception of SO_2 emissions. The SO_2 emissions for the flare are based on the entire 505,000 scf/day because the flare SO_2 emissions were not calculated or accounted for previously.

Emission estimates were based on the following combustion equipment design specifications and biogas production increase assumptions:

Boiler No. 2:

- Heat input rating of 25.1 MMBtu/hr
- Biogas gun maximum rating of 12,000 SCFH or heat input rating of 7.8MMBtu/hr (31% Max Biogas production)
- Heat input rating of 17.3 MMBtu/hr operating on natural gas
- Emission estimates based on biogas and natural gas (NG) combined net increase

Boiler No. 3:

- Heat input rating of 25.1 MMBtu/hr
- Biogas gun maximum rating of 12,000 SCFH or heat input rating of 7.8MMBtu/hr (31% Max Biogas production)
- Heat input rating of 17.3 MMBtu/hr operating on natural gas
- Emission estimates based on biogas and NG combined net increase

Boiler No. 5:

- Heat input rating of 16.73 MMBtu/hr
- Emission estimates based on biogas net increase of 71,177 scf/day

Flare:

- Heat input rating increase of 1.93 MMBtu/hr
- Emission estimates based on biogas net increase of 71,177 scf/day (except SO₂)
- SO_2 emission estimates are based on the entire $505{,}000~scf/day$ because the flare SO_2 emissions were not estimated or accounted for previously (worse case SO2 emissions were estimated only for Boiler No. 5...flare and Boiler No. 5 are currently permitted to not operate concurrently).

Toxic Air Pollutants (TAPs) emissions were estimated and compared to the screening emission limits (EL) specified in IDAPA 58.01.01.585 and 586. Modeling was performed for those TAPs whose emission estimate is greater than the EL.

Emission estimates are included in Appendix B and the manufacturer information will be included in Appendix C.

4.0 Facility Classification

The Gooding facility is classified as a minor facility because its PTE is less than major source thresholds without requiring PTE limits. The facility is not a designated facility as defined in IDAPA 58.01.01.006. The facility is not a major source as defined in IDAPA 58.01.01.008 for the Title V program.

The facility is located in Gooding County which is classified as unclassifiable for all criteria air pollutants (i.e., PM_{10} , CO, NO_x , SO_2 , lead, and ozone).

5.0 Dispersion Modeling

An air dispersion modeling protocol was prepared by CH2M HILL and submitted to IDEQ via e-mail on June 13, 2008. A hardcopy of the air dispersion modeling protocol is included in Appendix D.

The source parameters and modeling assumptions are identified within the modeling protocol. Stack parameters for Boilers No. 2, 3, and 5 are derived from Cleaver Brooks manufacturer specifications. The flare parameters are based on the SCREEN3 User's Guide. Typical boiler operation for Boilers No. 2, 3 and 5 is near 90% of load input capacity. Therefore, stack parameter information is based on Cleaver Brooks exhaust data operating at a firing rate of 100% of the rated heat input capacity. For the flare, SCREEN3 User's Guide (EPA, 1995) was used to calculate the equivalent stack diameter and height. Note that the manufacturer states that Boiler No. 2 and Boiler No. 3will have the ability to burn biogas without a change in air discharge flows.

Additionally, the SCREEN 3 default parameters for the flare buoyancy calculation were used for stack temperature and velocity. The calculations for the adjusted flare diameter and stack height are provided below.

Flare Equivalent Diameter and Stack Height calculations

The equivalent stack diameter uses the net heat release.

$$d = 9.88 \times 10^{-4} (q_n)^{1/2}$$

The net heat release uses the heat release of the biogas from the flare

$$q_n = (0.45) \; q$$
 q = gross heat release from the flare (cal/s) qn = net heat release from the flare (cal/s)

q= Max bio gas production (505,000 scf/day) x Fuel heat value (650 BTU/scf) = [328,250,000 BTU/day x 252 cal/BTU] / [24*3600 seconds/day] = 957,396 cal/s

$$q_n = 0.45 *957,396 cal/s$$

= 430,828 cal/s

Now that the value for the new heat release of the biogas is determined, the equivalent diameter is

$$d = 9.88 \times 10^{-4} (430,828 \text{ cal/s})^{\frac{1}{2}}$$
$$= 0.65$$

The physical stack height of the flare is adjusted in the EPA method by adding the length of the flame to the height of the top of the flare structure using the formula:

 $\begin{aligned} H_a &= H_s + \left[(4.56 \times 10^{\text{-}3}) (q^{0.478}) \right] \\ H_a &= \text{Adjusted flare height (m)} \\ H_s &= \text{Physical flare height (m)} \\ q &= \text{gross heat release (cal/s) input by user} \end{aligned}$

$$H_a = 4.87 \text{ m} + [(4.56 \times 10^{-3})(957,396 \text{ cal/s}^{0.478})]$$

= 8.17 m

Air dispersion modeling was conducted in accordance with the modeling protocol. Ambient air is also defined within the protocol. Preliminary modeling, based on the proposed biogas production increase, was performed to evaluate if the modeled concentrations were above the applicable significant contribution levels (SCLs) for PM_{10} , NO_x , and SO_2 . The PM_{10} modeled concentrations were 1.68 ug/m³ for the 24-hr averaging time and 0.36 ug/m³ for the annual averaging time. Therefore, the PM_{10} modeling is complete since the resulting impacts are below five for the 24-hr averaging time and one for the annual averaging time. The results of the preliminary modeling are included in Appendix E.

Preliminary modeling results for NO_x and SO_2 exceed the SCLs. Therefore, a more refined analysis was performed to evaluate the facility-wide impacts to establish compliance with the NO_x and SO_2 National Ambient Air Quality Standards (NAAQS).

The NO_x and SO_2 facility-wide assessment included the sources listed in Table 5 of the IDEQ approved modeling protocol. The three natural gas roof-mounted heaters listed in Table 5 of the protocol were combined into one volume source for modeling purposes.

Appendix E summarizes the modeling results in comparison to the NO_x and SO_2 NAAQS. The modeled maximum NO_x and SO_2 concentration results were added to the background concentration for each pollutant and averaging period to determine the overall maximum concentration. Background concentrations used in this refined modeling analysis were provided by Darrin Mehr, IDEQ, via e-mail on July 1, 2008. The overall maximum concentrations for each pollutant and averaging period were less than the regulatory standards.

An additional analysis was also performed for TAPs. Idaho TAPs were first screened against the hourly emission levels in IDAPA 58.01.01.585 and IDAPA 58.01.01.586. Dispersion modeling was required for TAPs exceeding screening levels, which included formaldehyde, arsenic, chromium, and nickel. CH2M HILL successfully demonstrated compliance with Idaho TAPs acceptable ambient concentrations for carcinogens. Detailed emissions screening for criteria pollutants and TAPs are provided with the emission estimates in Appendix B and TAP modeling results are summarized in Appendix E.

6.0 Applicable Requirements

A regulatory analysis was performed for the biogas production increase permit modification at the Gooding facility to determine the applicability of the state and federal air quality regulations. The regulatory applicability determinations are included in this section.

The following sections address air quality regulatory compliance requirements for the two process boilers (Boiler No. 2 and Boiler No. 3), Boiler No. 5, and the industrial flare. As detailed below, the sources will comply with all applicable Idaho air quality regulations codified in Idaho Administrative Procedure Act (IDAPA) 58.01.01, as well as US Environmental Protection Agency (EPA) Federal regulations.

Federal Regulations

EPA New Source Performance Standard (NSPS) Subpart Dc

The boilers are subject to EPA New Source Performance Standard (NSPS) at 40 CFR Part 60, Subpart Dc (Standards Of Performance For Small Industrial-Commercial-Institutional Steam Generating Units). Subpart Dc applies to boilers with heat input greater than 10 million Btu per hour (MM Btu/hr), but no more than 100 MM Btu/hr. Subpart Dc imposes sulfur dioxide (SO₂) and particulate matter (PM) emission limits on boilers that burn oil, wood, or coal. Boilers such as Glanbia's that have the ability to burn distillate fuel oil or gaseous fuels have very limited requirements. The NSPS does not establish emission standards for units that burn gaseous fuel; emission standards are limited to units that burn oil, wood, or coal.

SO₂ Standard and Performance Tests

 SO_2 standards for boilers are defined at 40 CFR 60.42c. Oil-fired units are subject to requirements at 40 CFR 60.42c(d) that establish an SO_2 emission standard of 0.50 lb/million Btu or, alternatively, a fuel oil sulfur limit of 0.5 weight percent sulfur. Glanbia's process boilers will employ distillate fuel oil (No. 2 fuel oil) that meets the fuel sulfur content limit to comply with this provision.

The provisions at 40 CFR 60.42c(h)(1) allow units burning distillate oil (e.g., No. 2 fuel oil) to demonstrate compliance based on certification from the fuel supplier. The specific procedures for demonstrating compliance is specified at 40 CFR 60.48c(f)(1), and requires the name of the oil supplier, and a statement from the oil supplier that the oil complies with the specifications under the definition of "distillate oil" in 40 CFR 60.41c. The regulatory definition of "distillate oil" cites oils meeting American Society for Testing and Materials (ASTM) standards for number 1 or 2 fuel oils.

For the purpose of the initial performance test to demonstrate compliance with the SO_2 standards, provisions at 40 CFR 60.44c(h) allow the initial performance test to be comprised of certification from the fuel supplier per 40 CFR 60.48c(f)(1) (see above).

PM Emission Limits and Performance Tests—Not Applicable

PM emission limits are defined at 40 CFR 60.43c. PM emission limits for units that burn oil are only applicable to units greater than 30 MM Btu/hr heat input, per 40 CFR 60.43c(c), and are limited to opacity standards. Glanbia's boilers are smaller than the 30 MM Btu/hr threshold, so the NSPS does not impose a PM limit.

Recordkeeping and Reporting

NSPS recordkeeping and reporting requirements are specified at 40 CFR 60.48c. Limited recordkeeping and reporting provisions apply to boilers that do not burn oil, wood, or coal (and are not subject to NSPS emission standards). Provisions applicable to Glanbia's units are as follow:

- 40 CFR 60.48c(a)—Notifications (Boilers No. 2, 3 and 5)—Notice of date of construction, anticipated startup, and actual startup per 40 CFR 60.7 (NSPS General Provisions) are required. The notification must include the design heat input capacity, and the annual capacity factor anticipated based on all fuels fired and based on each individual fuel fired.
- 40 CFR 60.48c(d) Fuel Sulfur Records (Boilers No. 2 and No.3) Since the process boilers are subject to the SO₂ emission limits and fuel oil sulfur limits per 40 CFR 60.42c when combusting fuel oil, reports must be submitted semiannually (per 40 CFR 60.48c(j)) regarding fuel certification per 40 CFR 60.48c(e)(11). The report must include a certifications submitted represent all of the fuel combusted during the reporting period. The fuel supplier certification must include the name of the oil supplier, and a statement from the oil supplier that the oil complies with the specifications under the definition of distillate oil in 40 CFR 60.41c (ASTM No. 1 or 2 fuel oil). Note that Glanbia has not burned No. 2 fuel oil in these boilers to date.
- 40 CFR 60.48c(g) Daily Fuel Use (Boilers No. 2, 3 and 5) Records of the amount of each fuel combusted during each day must be recorded and maintained. Records must be maintained for two years, per 40 CFR 60.48c(i). Glanbia has received a letter dated 13 July 2005 allowing a variance from daily fuel tracking to monthly. A copy of the EPA letter is included in Appendix F.

BOI/GLANBIAFOODS BIOGAS APPLICATION.DOC

EPA NSPS Flare Requirements—Not Applicable

The NSPS General Provisions define performance standards for flares used to comply with a NSPS or National Emission Standard for Hazardous Air Pollutants (NESHAP).

Glanbia's flare will be used to burn off excess biogas that the facility does not need or is not able to burn. Per 40 CFR 60.18(a), the NSPS flare requirements beginning at 40 CFR 60.18(b) are "requirements for control devices used to comply with applicable subparts of parts 60 and 61." That is, the provisions are only applicable if the flare is used to comply with 40 CFR parts 60 (NSPS) and 61 (NESHAP).

The wastewater treatment that generates the biogas is not subject to any of the subparts of parts 60 and 61, and the flare requirements beginning at 40 CFR 60,18(b) are therefore not applicable.

IDAPA Regulations

Particulate Matter Standard for Boilers—IDAPA 58.01.01.675

The boilers meet the regulatory definition of "fuel-burning equipment" at IDAPA 58.01.01.41:

Fuel-burning equipment. Any furnace, boiler, apparatus, stack and all appurtenances thereto, used in the process of burning fuel for the primary purpose of producing heat or power by indirect heat transfer.

The boilers are therefore subject to IDAPA regulations beginning at IDAPA 58.01.01.675 (Fuel Burning Equipment – Particulate Matter). The regulations define maximum allowable concentrations of particulate matter (PM) for gas and liquid fuels of 0.015 and 0.050 grains per dry standard cubic foot (gr/dscf), respectively, at 3 percent oxygen.

As detailed in Appendix F (Table F-1), PM emissions will be below the applicable IDAPA standard, for the two process boilers (Boilers No. 2 and Boiler No. 3) and Boiler No. 5.

Distillate Fuel Oil Sulfur Limit—IDAPA 58.01.01.728

IDAPA regulations beginning at IDAPA 58.01.01.725 (Rules for Sulfur Content of Fuels) limit sulfur content of various fuels in Idaho. The distillate fuel oil combusted in the dual fuel boilers will be limited to 0.5 percent sulfur, per IDAPA 58.01.01.728 (Distillate Fuel Oil). Fuel purchased for use in the dual fuel boilers will not exceed the 0.5 percent sulfur standard.

Particulate Matter Standard for Incinerators—IDAPA 58.01.01.786.01

The flare is used to destroy excess biogas (when Boilers No. 2, 3 and 5 are not operational or operating below biogas production rates) meets the definition of "incinerator" per regulations at IDAPA 58.01.01.51:

Incinerator. Any source consisting of a furnace and all appurtenances thereto designed for the destruction of refuse by burning. "Open Burning" is not considered incineration. For purposes of these rules, the destruction of any combustible liquid or gaseous material by burning in a flare stack shall be considered incineration.

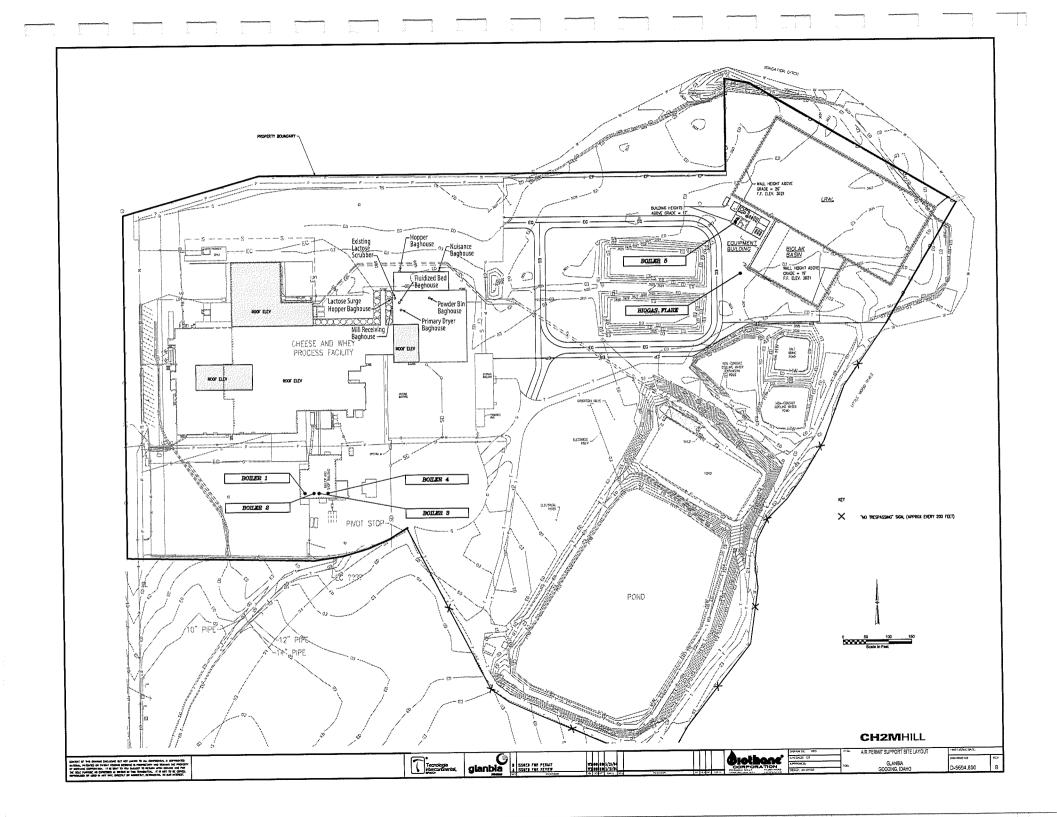
The flare is therefore subject to regulations beginning at IDAPA 58.01.01.785 (Rules for Control of Incinerators). A PM standard is defined at IDAPA 58.01.01.786.01, based on pounds of "refuse" burned:

.01 General Restrictions. No person shall allow, suffer, cause or permit any incinerator to discharge more than two-tenths (0.2) pounds of particulate per one hundred (100) pounds of refuse burned.

The term "refuse" is not defined in the air quality regulations at IDAPA 58.01.01. The flare is used to destruct excess biogas. For the purpose of this regulatory review, the "refuse" burned is considered to be biogas.

As detailed in Appendix F (Table F-2), PM emissions from biogas combustion will not exceed the 0.2 pounds per 100 pounds of refuse standard.

Figure 1
Scaled Plot Plan



Appendix A IDEQ PTC Application Forms



DEQ AIR QUALITY PROGRAM

PERMIT TO CONSTRUCT APPLICATION

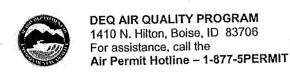
Revision 2 02/13/07

1410 N. Hilton, Boise, ID 83706 For assistance, call the Air Permit Hotline – 1-877-5PERMIT

instructions on page 2 before filling out the form.

•	ons on page 2 before filling out the form.						
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Name	Glanbia Foods, Inc.						
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Facility 🔲	THEW Source at Execution 5	ice.					
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FAU L	FORMS INCLUDED	750					
N/Δ	Forms	DEQ Verify					
	Form GL - Facility Information						
\boxtimes	Please Specify number of forms attached:						
N)	Fame FUS Normetallic Mineral Processing Plants						
	Form EU3 - Spray Paint Booth Information						
M	Please Specify number of forms attached:						
\square	Form EU4 - Cooling Tower Information Please Specify number of forms attached:						
	Form EUS Boiler Information						
E TA	Form HMAP - Hot Mix Asphalt Plant						
\bowtie	Please Specify number of forms attached:						
\boxtimes	Form CBP - Concrete Batch Plant Please Specify number of forms attached:						
×	Form BCE - Baghouses Control Equipment						
	Forms EI-CP1 - EI-CP4 - Emissions inventory (Excel workbook, all 4 worksheets)						
	PP - Plot Plan						
	Forms MI1 – MI4 – Modeling						
	(Excel workbook, all 4 worksheets)	+					
	Form FRA – Federal Regulation Applicability						
	Name ame ect Descriptince or less Facility	Name Glanbia Foods, Inc. ame Glanbia Foods, Gooding 3, Facility ID No. 047-00 Facility Biogas production increase nee or less PERMIT APPLICATION TYPE Facility New Source at Existing Facility Unpermitted Existing Source: Permit No.: P-2008.0065 Date Issued: 6/26/08 Form Source: Permit No.: P-2008.0065 Date Issued: 6/26/08 FORMS INCLUDED N/A Forms Form EU0 – Emissions Units General Form EU1 - Industrial Engine Information Please Specify number of forms attached: Form EU2 - Nonmetallic Mineral Processing Plants Please Specify number of forms attached: Form EU3 - Spray Paint Booth Information Please Specify number of forms attached: Form EU4 - Cooling Tower Information Please Specify number of forms attached: Form EU5 - Boiler Information Please Specify number of forms attached: Form HMAP - Hot Mix Asphalt Plant Please Specify number of forms attached: Form CBP - Concrete Batch Plant Please Specify number of forms attached: Form CBP - Concrete Batch Plant Please Specify number of forms attached: Form CBP - Concrete Batch Plant Please Specify number of forms attached: Form CBP - Concrete Batch Plant Please Specify number of forms attached: Form CBP - Concrete Batch Plant Please Specify number of forms attached: Form SCE - Scrubbers Control Equipment Forms EI-CP1 - EI-CP4 - Emissions Inventory- criteria pollutants (Excel workbook, all 4 worksheets) PP - Plot Plan Forms MI1 - MI4 - Modeling					

DEQ USE ONLY Date Received
Project Number
Payment / Fees Included? Yes \(\text{No} \(\text{No} \)
Check Number



PERMIT TO CONSTRUCT APPLICATION

Revision 2 02/13/07

Please see instructions on page 2 before filling out the form.

All information is required. If information is missing, the application will not be processed.

		IDENTIFICATION
	Company Name	Glanbia Foods, Inc.
·-	Facility Name (if different than #1)	Glanbia Foods, Gooding Facility
i.	Facility I.D. No.	047-00008
	Brief Project Description:	
	· · ·	FACILITY INFORMATION
5.	Owned/operated by: (√ if applicable)	Federal government County government State government City government
6.	Primary Facility Permit Contact Person/Title	Todd Hughes, Environmental Manager
7.	Telephone Number and Email Address	(208) 934-9835 thughes@glanbiausa.com
8.	Alternate Facility Contact Person/Title	Doug Pettinger, Environmental Director
9.	Telephone Number and Email Address	dpettinger@glanbiausa.com
10	. Address to which permit should be sent	1728 South 2300 East
11	. City/State/Zip	Gooding, Idaho 83330
12	Equipment Location Address (if different than #9)	
13	. City/State/Zip	
14	l. Is the Equipment Portable?	Yes No
1	5. SIC Code(s) and NAISC Code	Primary SIC: 3023 Secondary SIC (if any): NAICS: 311514
16	Brief Business Description and Principal Product	Cheese and Whey Processing
1	7. Identify any adjacent or contiguous facility that this company owns and/or operates	
		PERMIT APPLICATION TYPE
1	8. Specify Reason for Application	 New Facility New Source at Existing Facility Modify Existing Source: Permit No.: P-2008.0065 Unpermitted Existing Source: Required by Enforcement Action: Case No.:
		CERTIFICATION
	IN ACCORDANCE WITH IDAPA 58.01.01.123 ((RULES FOR THE CONTROL OF AIR POLLUTION IN IDAHO), I CERTIFY BASED ON INFORMATION AND BELIEF FORME Y, THE STATEMENTS AND INFORMATION IN THE DOCUMENT ARE TRUE, ACCURATE, AND COMPLETE.
1	9. Responsible Official's Name/Title	Barner Kreuger, Vice President of Technical Services
L	0. RESPONSIBLE OFFICIAL SIGNAT	TURE Bonney fueger - Date: 7-1-2008
		uld like to review a draft permit prior to linal issuance.
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DEQ AIR QUALITY PROGRAM 1410 N. Hilton, Boise, ID 83706 For assistance, call the Air Permit Hotline – 1-877-5PERMIT

PERMIT TO CONSTRUCT APPLICATION

Revision 3 03/27/07

Please see instructions on page 2 before filling out the form.

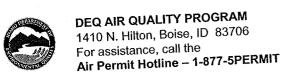
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wint Project Description:		Increase in biogas production						
FMISS	SIONS U	NIT (PROC	ESS) IDENTII	FICATION & DE	SCRIPTION			
Emissions Unit (EU) Name:	FLARE							
EU ID Number:	FLARE							
. EU Type:	☐ New ☑ Modi	Source fication to a Pe	Unpermitted Exi rmitted Source	sting Source Previous Permit #:	Date Issued:			
. Manufacturer:	VAREC				교회 를 사용되어 전 체 현장 최천 (2015년) 			
. Model:	244 E							
. Maximum Capacity:	13.68 M	IMBTU/HR (Ne	t increase of 1.93	MMBtu/hr)				
7. Date of Construction:		October 2008						
Date of Modification (if any)	End of	October 2008		ing so the second	Le go to lino 48			
9. Is this a Controlled Emission Unit?	☐ No	✓ Yes If Ye	s, complete the fo	ollowing section. If N	No. go to line 10.			
		'90'90'30' 200	The second of th	EQUIPMENT				
0. Control Equipment Name and ID:		Inudustrial Fla	and the second s		August 2008			
1. Date of Installation:		2005	12. Date of Mod	lification (if any):	August 2006			
13. Manufacturer and Model Number:		Varec, 244 E						
14. ID(s) of Emission Unit Controlled:								
15. Is operating schedule different than e units(s) involved?	emission		₫ No					
16. Does the manufacturer guarantee the	e control	☐ Yes [☐ No (If Yes, at	tach and label manu	ufacturer guarantee)			
efficiency of the control equipment?		<u> </u>		Pollutant Control				
Control Efficiency	РМ	PM10	SO₂ 90%	NOx	voc co			
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19. Maximum Operation	8,760 ho							
		R	EQUESTED	the state of the s				
20. Are you requesting any permit lim	its?]Yes ⊠	No (If Yes, ch	eck all that apply be	low)			
Operation Hour Limit(s):		760 HOURS/YI	EAR					
☐ Production Limit(s):								
☐ Material Usage Limit(s):			1944 <u>- Landa La</u>					
Limits Based on Stack Testing	P	lease attach all	relevant stack te	sting summary repo	orts			
Other:	ì							



PERMIT TO CONSTRUCT APPLICATION

Revision 3 03/27/07

ase see instructions on page	IDEN	ITIFICATION	Facility ID N	D.			
ompany Name:	Facility Nam	ie:	047-0008				
lanbia Foods, Inc.		Glanbia Foods Gooding Facility 047-0008					
. spjest Description:		biogas production					
101111	3	XEMPTION	ot from Permit to Cons	struct requirements.			
ease see IDAPA 58.01.01.222	for a list of industrial but LER (EMISSION UNIT) E	SESCRIPTION AND S	PECIFICATIONS				
BOI	LEK (EMISSION ONT)	Usir ⊠ Modificati	on to a Unit with Permit	#:P-2007.0052			
BOI Type of Request: New Un	it Unpermitted Existi For Process	J For Space Heat	7 % Used For Generat	ing Electricity			
⊠ % Used	For Process 🗀 % Osc	or or open	그리아 그 회사의 회사 원칙 하는 경기 하다.	[146] [166]			
. Use of Boiler: Other:	A Rated Canac	eity: 🛛 25.1 Million B	ritish Thermal Units Per	Hour (MMBtu/nr)			
. Boiler ID Number: Boiler 2	4. I Calou Our	1,000	Founds Otodin				
	er 2008 6. Manufacture	r: Cleaver Brooks	7. Model: CB-600-	150ST			
5. Construction Date: Octobe	10 - 7 - 7 - 10 - 10 - 10 - 10 - 10 - 10		10. Control Device (if	any): None			
3. Date of Modification (if applic	cable): 9. Serial Numb	er (if available):	Note: Attach applicable control equipme				
October 2008			form(s)				
	FUEL DESCRIP	TION AND SPECIFIC	ATIONS	THE RESERVE OF THE RESERVE OF THE PERSON OF			
	☑ Diesel Fuel (#2)		Coal	☑ Other Fuels			
11. Fuel Type	(gal/hr)	(cf/hr)	(unit: /hr)	(unit:scf /hr)			
	(gai/iii) 179	23,744		12,000			
12. Full Load Consumption	110						
Rate 13. Actual Consumption Rate				650 Btu/scf			
	140000	1056		050 Bta/09			
14. Fuel Heat Content (Btu/unit, LHV)							
15. Sulfur Content wt%							
		N/A					
16. Ash Content wt%		IPTION AND SPECIF	CATIONS	基层思想的意思、特色的			
		IPHON AND GIZE					
17. Steam Heat Content	NA N/A	N/A					
18. Steam Temperature (°F)	N/A	N/A					
19. Steam Pressure (psi)	N/A		☐ Saturated	Saturated			
	N/A	N/A	Saturated Superheate				
20. Steam Type		ING LIMITS & SCHE					
21. Imposed Operating Limit	OPERAI	14 14 15 Cto 1: 8760	hours/year				
	the thouselyper or delions	tuer/year, etc.). 6760					



PERMIT TO CONSTRUCT APPLICATION

03/27/07

ase see instructions on page		IDEN'	TIFICATION		15.1	The state of the s	
	Can the state of t	acility Name		1	ty ID No:		
ompany Name:		Glanbia Foods Gooding Facility 047-0008					
lanbia Foods, Inc.		Increase in biogas production					
ief Project Description:					Canatru	ct requirements.	
ease see IDAPA 58.01.01.222	for a list of in	ndustrial bo	ilers that are exemp	ot from Permit to	Constru	Ct requirements	
ease see IDAPA 58.01.01.22	LER (EMISSIO	ON UNIT) D	ESCRIPTION AND S	PECIFICATION		2007.0052	
	e participation of the property of the		USORDOM IXI ticul	Office a Office with	1 0,	Floatricity	
. Type of Request. ☐ New on	For Process	☐ % Used	For Space Heat [] % Used For G	ienerating	Electricity	
. Use of Boiler: Other:					nits Per Ho	our (MMBtu/hr)	
Boiler ID Number: Boiler 3	4. R	ated Capaci	ty: 25.1 Million B	ritish Trieriliai Oi Pounds Steam P	er Hour (1	,000 lb steam/hr)	
5. Construction Date: October	er 2008 6. M	lanufacturer	: Cleaver Brooks	, Mogo			
), Consudouon 2		erial Numbe	er (if available):	10. Control De	Control Device (if any): None		
3. Date of Modification (if applic	capie).	G. Idi Tasi		Note: Attach applicable control equipn			
October 2008				form(s)		<u> 1. j. – pre Teril, p. J. g. 184 – 1919. – 194</u>	
	FUEL	DESCRIPT	ION AND SPECIFIC	ATIONS		Other Fuels	
11. Fuel Type	🛛 Diesel Fu	uel (#2)	Natural Gas	Coal	/hr)	(unit:scf /hr)	
II.I uci Typo	(gal/h	1	(cf/hr)	(unit:	7111/	12,000	
12. Full Load Consumption	179)	23,744				
Rate							
13. Actual Consumption Rate			1056			650 Btu/scf	
14. Fuel Heat Content	1400	000	1056				
(Btu/unit, LHV)							
15. Sulfur Content wt%		. <u> </u>					
16. Ash Content wt%			N/A				
TO. ASH CONGRE WE/O	CTEA	M DESCRI	PTION AND SPECIF	ICATIONS			
	SILA N		NA				
17. Steam Heat Content	N/		N/A				
18. Steam Temperature (°F)		/A	N/A				
19. Steam Pressure (psi)	N.	/A		☐ Satur	ated	Saturated	
20. Steam Type	N	/A	N/A		rheated	Superheat	
KO. Steam 1760		ORERATI	NG LIMITS & SCHE	DULE	esu. Hes		
			A	and the second second		**************************************	
21. Imposed Operating Limi	Gardina Garan		fuol/year etc.) 8760	hours/year			



DEQ AIR QUALITY PROGRAM 1410 N. Hilton, Boise, ID 83706 For assistance, call the Air Permit Hotline – 1-877-5PERMIT

PERMIT TO CONSTRUCT APPLICATION

03/27/07

se see instructions on page 2	IDEN	ITIFICATION	Facility ID No:	
mpany Name:	Facility Nam		047-00008	
nbia Foods, Inc	Increase in	biogas production		
of Project Description: ase see IDAPA 58.01.01.222	Indicado.	XEMPTION	Barmit to Constru	uct requirements.
77 04 04 222	for a list of industrial b	oilers that are exemp	ot from Permit to Consta	
ase see IDAPA 58.01.01.222	for a list of industrial b LER (EMISSION UNIT) D	DESCRIPTION AND S	PECIFICATIONS	P-2007.0052
BOIL Type of Request: New Uni	L □ Linnermitted Existi	Ing Utill Ed Woom	on to a Unit with 1 cornerating	Electricity
Type of Request: New One	For Process \(\sum \% Use	ed For Space Heat	1 % Usea For Generaline	
Use of Boiler: Other:			British Thermal Units Per Pounds Steam Per Hour (Hour (MMBtu/hr)
Boiler ID Number: Boiler 5	4. Rated Capac	city: 16.74 Million	British Thermal Offis Fo. Pounds Steam Per Hour (1,000 lb steam/nr)
Rollet ID Marrison			7. Model: CEW700-4	00-HW
Construction Date: Octobe	er 2008 6. Manufacture	er: Cleaver Brooks		
COllettaction Date		ber (if available):	10. Control Device (if an Note: Attach applicable)	'' '' ''
Date of Modification (if applic	(able).		Note: Attach applicable form(s)	
October 2008		opecielo		
	FUEL DESCRIP	TION AND SPECIFIC	Coal	Other Fuels
- I Timo	Diesel Fuel (#)	Natural Gas Natural Gas	(unit: /hr)	(unit:scf /hr)
1. Fuel Type	(gal/hr)	(cf/hr)		21,041
2. Full Load Consumption		4,700		
Rate				
3. Actual Consumption Rate		1056		650 Btu/scf
14. Fuel Heat Content				
(Btu/unit, LHV)				
15. Sulfur Content wt%		N/A		
16. Ash Content wt%				
10. Asii Oonton	STEAM DESC	RIPTION AND SPECI	FICATIONS	
LL & Content	NA	NA.		
17. Steam Heat Content 18. Steam Temperature (°F)	N/A	N/A		
	N/A	N/A		Saturated
	N/A	N/A	☐ Saturated ☐ Superheated	- Comorbos
19. Steam Pressure (psi)	II NIA			
	N ''			
19. Steam Pressure (psi)20. Steam Type21. Imposed Operating Lim	ODERA	TING LIMITS & SCH	EDULE	

	DEQ AIR QU 1410 N. Hilto For assistand Hotline - 1-8	n, Boise, ID e, call the Ai 77-5PERMIT	83706 r Permit	PERMIT TO CONSTRUCT APPLICATION Revision 2 2/14/2007						
Company Name:	Glanbia Food	ls, Inc.								
Facility Name:				Glanbia Foods, Gooding Facility						
Facility ID No.:					047-00008					
Brief Project Description:	Increase in b									
		Please se	e instructions	on next page	e before filling out t	he form.				
					RE INFORMATION					
1.	2.	3.	4.	5.	6.	7.				
Building ID Number	Length (ft)	Width (ft)	Base Elevation (m)	Building Height (m)	Number of Tiers	Description/Comments				
Cheese and Whey Building	640.00	377.00	1106.42	39.02	2	Process building				
Bioler Building	98.40	104.96	1106.50	7.92	1					
(insert more rows as needed)										
(moore more rewe do mooded)										
			1 27.57							
				<u>ar Aras ya Abedi Jepida</u> Mangabatan Ma						
			and the second	Gelege (11 - 12)						
	in such a such as			Cam thop .						
			<u> </u>							



DEQ AIR QUALITY PROGRAM 1410 N. Hilton, Boise, ID 83706 For assistance, call the Air Permit Hotline – 1-877-5PERMIT

PERMIT TO CONSTRUCT APPLICATION

Revision 2 02/14/07

Please see instructions on page 2 before filling out the form.

	DENTIFICATION	V	
Company Name:	Facility Name:		Facility ID No:
Glanbia Foods, Inc.	Glanbia Foods	- Gooding Facility	047-00008
Brief Project Description: Increase in biogas	production		
APPLIC	ABILITY DETE	RMINATION	Value (Alba)
1. Will this project be subject to 1990 CAA Section 112(g)?		⊠ NO	□ YES*
(Case-by-Case MACT)		* If YES then applicant must sul case MACT determination [IAC	omit an application for a case-by- 567 22-1(3)"b" (8)]
Will this project be subject to a New Source Performance Stan (40 CFR part 60)	dard?	□NO	⊠ YES*
(10 G) (10 G)		*If YES please identify sub-part	Subpart Dc
3. Will this project be subject to a MACT (Maximum Achievable Conceptation? (40 CFR part 63)	Control <u>T</u> echnology)	☑ NO *If YES please identify sub-part	☐ YES*
THIS ONLY APPLIES IF THE PROJECT EMITS A HAZARDOUS AIR POLLU	TANT		
4. Will this project be subject to a NESHAP (National Emission State Hazardous Air Pollutants) regulation? (40 CFR part 61)	tandards for	☑ NO *If YES please identify sub-part	☐ YES*
5. Will this project be subject to PSD (Prevention of Significant Do. (40 CFR section 52.21)	eterioration)?	⊠ NO	☐ YES
6. Was netting done for this project to avoid PSD?		☑ NO *If YES please attach netting ca	☐ YES* lculations
IF YOU ARE UNSURE HOW TO ANSWER ANY	OF THESE QUE 1-877-5PERMI		RMIT HOTLINE AT

Appendix B Emissions Estimates

Glanbia Gooding Biogas Project - Net Increase

Criteria Pollutants (lb/hr)

Criteria Pollutants (IB/Nr)		Mitrogon		Carbon		
	Total Particulate Matter (PM)	Nitrogen Oxides (NOx)	Sulfur Oxides	Monoxide (CO)	VOC	Lead
Boiler 2 (Combined NG + Biogas) Boiler 2 (NG Only) - Existing Boiler 2 Net Increase Boiler 3 (Combined NG + Biogas) Boiler 3 (NG Only) -Existing Boiler 3 Net Increase Boiler 5 (Biogas Only) -Existing Boiler 5 Net Increase Flare (Biogas Only) -Existing Flare Net Increase	0.26 0.18 0.08 0.26 0.18 0.08 0.12 0.02 0.09 0.01	3.22 2.38 0.84 3.22 2.38 0.84 1.39 0.23 0.80 0.13	3.56 0.01 3.55 3.56 0.01 3.55 6.79 0.87	1.63 2.00 -0.37 1.63 2.00 -0.37 1.76 0.29 4.35 0.71	0.14 0.13 0.01 0.14 0.13 0.01 0.19 0.03 0.74 0.12	1.42E-05 1.19E-05 2.29E-06 1.42E-05 1.19E-05 2.29E-06 5.56E-06 1.48E-06 NA NA
Total Net Increase (if all sources run simultaneously)	0.20	2.05	13.54	1.00	0.16	6.07E-06
Idaho Modeling Guidelines for Facility Wide Net Increase Modeling Required	0.20 Yes	NA No	0.20 Yes	14.00 No	NA No	NA No

Criteria Pollutants (ton/yr)

Criteria Pollutants (ton/yr)	,	Nitrogon		Carbon		
	Total Particulate	Nitrogen Oxides	Sulfur	Monoxide		
	Matter (PM)	(NOx)	Oxides	(CO)	VOC	Lead
Boiler 2 (Combined NG + Biogas) Boiler 2 (NG Only) Boiler 2 Net Increase Boiler 3 (Combined NG + Biogas) Boiler 3 (NG Only) Boiler 3 Net Increase Boiler 5 (Biogas Only) -Existing Boiler 5 Net Increase Flare (Biogas Only) -Existing	1.16 0.69 0.47 1.16 0.69 0.47 0.51 0.08 0.37 0.06	14.12 9.12 5.00 14.12 9.12 5.00 6.07 1.00 3.50 0.57	15.59 0.05 15.54 15.59 0.05 15.54 29.74 3.82	7.14 7.66 -0.52 7.14 7.66 -0.52 7.72 1.27 19.04 3.12	0.59 0.50 0.09 0.59 0.50 0.09 0.82 0.14 3.24 0.53	6.22E-05 4.56E-05 1.66E-05 6.22E-05 4.56E-05 1.66E-05 2.44E-05 6.49E-06 NA NA
Total (if each source used the hourly increase simultaneously and 8,760 hrs/yr Idaho Modeling Guidelines for Facility Wide Net Increase	,	11.57	59.30	4.39 NA	0.85 NA	3.96E-05 0.60
Modeling Required	Yes	Yes	Yes	No	No	No

Toxic Air Pollutants - Non Metals (lb/hr)

Toxic Air Pollutants - Non Wetais		5 " 6				IDADA	PTE
		Boiler 3				IDAPA	Emission
	Boiler 2 (Combined	(Combined	.	<u>-</u> ,	.	58.01.01.585/	
	NG + Biogas)	NG + Biogas)	Boiler 5	Flare	Total	586 - EL	EL
Hydrogen sulfide	3.76E-02	3.76E-02	9.28E-03	4.64E-02	1.31E-01	9.33E-01	Below
3-Methylchloranthrene	5.11E-08	5.11E-08	5.34E-09		1.08E-07	2.50E-06	Below
Ammonia	9.08E-02	9.08E-02	9.49E-03	9.49E-03	2.01E-01	1.20E+00	Below
Benzene	1.04E-04	1.04E-04	1.72E-05	4.72E-04	6.97E-04	8.00E-04	Below
Benzo(a)pyrene	3.41E-08	3.41E-08	3.56E-09		7.17E-08	2.00E-06	Below
Ethylbenzene						2.90E+01	Below
Formaldehyde	1.38E-03	1.38E-03	2.22E-04	3.47E-03	6.44E-03	5.10E-04	Exceeds
Hexane	5.11E-02	5.11E-02	5.34E-03		1.08E-01	1.20E+01	Below
Naphthalene	1.73E-05	1.73E-05	1.81E-06		3.64E-05	3.33E+00	Below
PAHs	1.14E-05	1.14E-05	1.19E-06	4.15E-05	6.54E-05	9.10E-05	Below
POM						2.00E-06	Below
Pentane	7.38E-02	7.38E-02	7.71E-03		1.55E-01	1.18E+02	Below
Toluene	9.65E-05	9.65E-05	1.01E-05		2.03E-04	2.50E+01	Below
Methyl chloroform						1.27E+02	Below
o-Xylenes						2.90E+01	Below
2-Methylnaphthalene	6.81E-07	6.81E-07	7.12E-08		1.43E-06		
7,12-Dimethylbenz(a)anthracene	4.54E-07	4.54E-07	4.75E-08		9.56E-07		
Acenaphthene	5.11E-08	5.11E-08	5.34E-09		1.08E-07		
Acenaphthylene	5.11E-08	5.11E-08	5.34E-09	· ·	1.08E-07		
Anthracene	6.81E-08	6.81E-08	7.12E-09		1.43E-07		
Benz(a)anthracene	5.11E-08	5.11E-08	5.34E-09		1.08E-07		
Benzo(b)fluoranthene	5.11E-08	5.11E-08	5.34E-09		1.08E-07		
Benzo(g,h,i)perylene	3.41E-08	3.41E-08	3.56E-09		7.17E-08		
Benzo(k)fluoranthene	5.11E-08	5.11E-08	5.34E-09		1.08E-07		
Butane	5.96E-02	5.96E-02	6.23E-03		1.25E-01		
Chrysene	5.11E-08	5.11E-08	5.34E-09		1.08E-07		
Dibenzo(a,h)anthracene	3.41E-08	3.41E-08	3.56E-09		7.17E-08		
Dichlorobenzene	3.41E-05	3.41E-05	3.56E-06		7.17E-05		
Ethane	8.80E-02	8.80E-02	9.19E-03		1.85E-01		
Fluoranthene	8.51E-08	8.51E-08	8.90E-09		1.79E-07		
Fluorene	7.95E-08	7.95E-08	8.30E-09		1.67E-07		
Indeno(1,2,3-cd)pyrene	5.11E-08	5.11E-08	5.34E-09		1.08E-07		
Phenanathrene	4.83E-07	4.83E-07	5.04E-08		1.02E-06		
Propane	4.54E-02	4.54E-02	4.75E-03		9.56E-02		1
Pyrene	1.42E-07	1.42E-07	1.48E-08	-	2.99E-07		

Toxic Air Pollutants (lb/hr)

							PTE
						IDAPA	Emission
	Boiler 2	Boiler 3				58.01.01.585/	Rate vs.
	(Combined)	(Combined)	Boiler 5	Flare	Total	586 - EL	EL
Arsenic	5.68E-06	5.68E-06	5.93E-07		1.19E-05	1.50E-06	Exceeds
Barium	1.25E-04	1.25E-04	1.30E-05		2.63E-04	3.33E-02	Below
Beryllium	3.41E-07	3.41E-07	3.56E-08		7.17E-07	2.80E-05	Below
Cadmium	3.12E-05	3.12E-05	3.26E-06		6.57E-05	3.70E-06	Exceeds
Chromium	3.97E-05	3.97E-05	4.15E-06		8.36E-05	3.33E-02	Below
Cobalt	2.38E-06	2.38E-06	2.49E-07		5.02E-06	3.30E-03	Below
Copper	2.41E-05	2.41E-05	2.52E-06		5.08E-05	1.30E-02	Below
Manganese	1.08E-05	1.08E-05	1.13E-06		2.27E-05	6.70E-02	Below
Mercury	7.38E-06	7.38E-06	7.71E-07		1.55E-05	1.00E-03	Below
Molybdenum	3,12E-05	3.12E-05	3.26E-06		6.57E-05	3.33E-01	Below
Nickel	5.96E-05	5.96E-05	6.23E-06		1.25E-04	2.70E-05	Exceeds
Selenium	6.81E-07	6.81E-07	7.12E-08		1.43E-06	1.30E-02	Below
Vanadium	6.53E-05	6.53E-05	6.82E-06		1.37E-04	3.00E-03	Below
Zinc	8.23E-04	8.23E-04	8.60E-05		1.73E-03	6.67E-01	Below

Glanbia Gooding Cheese-Whey Facility (Boiler 2 burning Biogas and NG)

Boiler Heat Input (MMBtu/hr)	25.1	
Biogas Fuel		Notes
Biogas Fuel Heat Value (Btu/scf)	650	
Max Biogas Usage (scf/hr)	12,000	Biogas gun limit
Max Biogas Usage (scf/day)	288,000	
Max Biogas Heat Input to Boiler (MMBtu/hr)	7.8	(Fuel value) x (usage)
Max Heat Input from Biogas	31%	
Max Biogas Usage (MM cf/hr)	1.20E-02	(Heat input) / (Heat value)
Operation (hrs/yr)	8,760	
Max Biogas Fuel Use (MM cf/yr)	105	
Biogas Hydrogen Sulfide (H ₂ S) Concentration (ppmv)	1,799	·
Biogas H ₂ S Concentration (mg/m³)	2,509	(ppmv) x (MW) / 24.45
Max H ₂ S Mass Feedrate (lb/hr)	1.9	
Assumed H ₂ S Conversion for SO ₂	100%	
Emissions	100%	

Natural Gas	
Boiler Heat Input (MMBtu/hr)	17.3
NG Fuel Heat Value (Btu/scf) Maximum Firing Rate (MMcf/hr) ¹	1,056 1.64E-02
Maximum Firing Rate (MMcf/yr) Operation (hrs/yr)	144 8,760

		F*************************************	Unc	ontrolled Potential t	o Emit (Biogas @ n	nax, balance	NG)				
							N	latural Gas	Combined		
Criteria Pollutant	CAS No.	Emission		Emission Rate	Emission Rate (lb/yr)	Emission Rate (ton/yr)	Emission Rate (lb/hr)	Emission Rate (lb/yr)	Emission Rate (ton/yr)	Emission Rate (lb/hr)	Emission Rate (ton/yr)
*.		(lb/MM scf)	(lb/MMBtu)	(lb/hr)		_3	0.17	1,515	0.76	0.26	1.16
Total Particulate Matter (PM) ²		7.600	0.010	0.09	799 10,512	0.40 5.26	2.02	1,515	8.87	3.22	14.12
Nitrogen Oxides (NOx)		100.000	0.117 0.0017	1.20 3.53	•	15.46	0.03	258	0.13	3.56	15.59
Sulfur Dioxide (SO ₂) ³		mass balance (bio) & 0.6 (NG)	0.0017	1.01	8,830	4.42	0.62	5,456	2.73	1.63	7.14
Carbon Monoxide (CO)		84.000 5.500	0.030	0.07	578	0.29	0.07	606	0.30	0.14	0.59
VOC Lead		5.00E-04	0.004	6.00E-06	5.26E-02	2.6E-05	8.19E-06	7.18E-02	3.59E-05	1.42E-05	6.22E-05

				Uncontro	olled Potentia	al to Emit	
				Biogas			
						IDAPA	
			Emission	Emission	Emission	58.01.01.58	PTE
	CACNI	Emission Factor ⁴	Rate	Rate	Rate	5/586 -	Emission
Toxic Air Pollutants - H₂S	CAS No.		(lb/hr)	(lb/yr)	(ton/yr)	EL (lb/hr)	Rate vs. EL
		(% Destruction)	3.76E-02	6.37E+02	3.19E-01	9.33E-01	Below
10.1	7783-06-4	98%					

											Both Fuels		
			•		Prima	ry Fuel - Biog	aas ⁵	Second	ary Fuel - Nat	ural Gas	Combined		
Toxic Air Pollutants - Non-metals ⁷	CAS No.	EPA AP-42 Natural Gas Emission Factor		SCAQMD ⁶ Digester Gas Emission Factor	Emission Rate	Emission Rate	Emission Rate (ton/yr)	Emission Rate (lb/hr)	Emission Rate (lb/yr)	Emission Rate (ton/yr)	Emission Rate (lb/hr)	IDAPA 58.01.01.585/586 - EL (lb/hr)	PTE Emission Rate vs. EL
TOXIC All 1 Ollutarits Horizontal		(lb/10 ⁶ scf)		(lb/10 ⁶ scf)	(lb/hr)	(lb/yr) 1.89E-04			2.58E-04	1.29E-07	5.11E-08	2.50E-06	Below
3-Methylchloranthrene	56-49-5	1.80E-06			2.16E-08 3.84E-02	3.36E+02		5.24E-02	4.59E+02	2.30E-01	9.08E-02	1.20E+00	Below
a-Methylchiorantinesie Ammonia	7664-41-7		1	3.20E+00	6.96E-05	6.10E-01	3.05E-04	3.44E-05	3.01E-01	1.51E-04	1.04E-04	8.00E-04	Below
	71-43-2	2.10E-03		5.80E-03	1	1.26E-04			1.72E-04	8.61E-08	3.41E-08	2.00E-06	Below
Benzene	50-32-8	1.20E-06			1.44E-08			1.23E-03	1.08E+01	5.38E-03	1	5.10E-04	Exceeds
Benzo(a)pyrene	50-00-0	7.50E-02		1.23E-02	1.48E-04	1.29E+00		1	2.58E+02	1.29E-01	1	1.20E+01	Below
Formaldehyde	110-54-3	1.80E+00			2.16E-02	1.89E+02	7		8.75E-02	4.38E-05	•	3.33E+00	Below
Hexane	91-20-3	6.10E-04			7.32E-06	6.41E-02 4.20E-02		1	5.74E-02	2.87E-05		9.10E-05	Below
Naphthalene	na 91-20-3	0.102 0.1		4.00E-04	4.80E-06	4.20E-02 2.73E+02			3.73E+02	1.87E-01		1.18E+02	Below
PAHs	109-66-0	2.60E+00			3.12E-02	2.73E+02 3.57E-01		1	4.88E-01	2.44E-04		2.50E+01	Below
Pentane	108-88-3	3.40E-03			4.08E-05	2.52E-03		1	3.44E-03	1.72E-06		1	
Toluene	91-57-6	2.40E-05			2.88E-07	2.52E-03 1.68E-03			2.30E-03	1.15E-06		•	
2-Methylnaphthalene	91-57-0	1.60E-05			1.92E-07	1.89E-04		II.	2.58E-04	1.29E-07			
7,12-Dimethylbenz(a)anthracene	92-32-9	1.80E-06			2.16E-08 2.16E-08	1.89E-04 1.89E-04		1	2.58E-04	1.29E-07		1	
Acenaphthene	203-96-8	1.80E-06			2.16E-06 2.88E-08	2.52E-04		1	3.44E-04	1.72E-07		3	
Acenaphthylene	120-12-7	2.40E-06			2.06E-08	1.89E-04			2.58E-04	1.29E-07	7 5.11E-08	3	
Anthracene	56-55-3	1.80E-06		•	2.16E-08	1.89E-04			2.58E-04	1.29E-0	7 5.11E-08	3	
Benz(a)anthracene	205-99-2	1.80E-06			1.44E-08	1.09E-04			1.72E-04	8.61E-08		1	
Benzo(b)fluoranthene	191-24-2	1.20E-06			2.16E-08	1.89E-04			2.58E-04	1.29E-0		1	
Benzo(g,h,i)perylene Benzo(k)fluoranthene	205-82-3	1.80E-06			2.10E-00 2.52E-02	2.21E+02			3.01E+02	1.51E-0	1 5.96E-02		
Butane	106-97-8	2.10E+00			2.16E-08	1.89E-04			2.58E-04	1.29E-0			
	218-01-9	1.80E-06			1.44E-08	1.26E-04		i i	1.72E-04	8.61E-0			İ
Chrysene Dibenzo(a,h)anthracene	53-70-3	1.20E-06			1.44E-05	1.26E-01		(4)	1.72E-01	8.61E-0		1	
Dichlorobenzene	25321-22-6	1.20E-03			3.72E-02			1 5.08E-02	4.45E+02	2.22E-0			
Ethane	74-84-0	3.10E+00			3.60E-08	-			4.31E-04	2.15E-0		N .	
Fluoranthene	206-44-0	3.00E-06		į.	3.36E-08			7 4.59E-08	4.02E-04	2.01E-0		1	
Fluorene	86-73-7	2.80E-06			2.16E-08		9.46E-0		2.58E-04	1.29E-0			
Indeno(1,2,3-cd)pyrene	193-39-5	1.80E-06			2.04E-07	1.79E-03			2.44E-03	1.22E-0		1	
Phenanathrene	85-01-8	1.70E-05			1.92E-02	1.68E+02			2.30E+02	1.15E-Ò			
Propane	74-98-6	1.60E+00			6.00E-08		4 2.63E-0	7 8.19E-08	7.18E-04	3.59E-0	7 1.42E-0	<u> </u>	
Pyrene	129-00-0	5.00E-06						(H-1D-4-				7	

Uncontrolled Potential to Emit

Pyrene	129-00-0	5.00E-06				Uncon	trolled Potent	tial to Emit				
			•		Biogas	Oncon	aronour otom	Natural Gas		Both Fuels Combined		
				Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate	Emission Rate	IDAPA 58.01.01.585/586 -	PTE Emission
		Emission Factor		(lb/hr)	(lb/yr)	(ton/yr)	(lb/hr)	(lb/yr)	(ton/yr)	(lb/hr)	EL (lb/hr)	Rate vs. EL Exceeds
Toxic Air Pollutants-Metals ⁸	CAS Number	(lb/10 ⁶ scf)		2.40E-06	2.10E-02	1.05E-05	3.28E-06	2.87E-02	1.44E-05	I		Below
Arsenic	7440-38-2	2.00E-04		5.28E-05	4.63E-01	2.31E-04	7.21E-05	6.31E-01	3.16E-04	1	2.80E-05	Below
Barium	7440-39-3	4.40E-03		1.44E-07	1.26E-03	6.31E-07	1.97E-07	1.72E-03	8.61E-07	3.41E-07 3.12E-05		Exceeds
Beryllium	7440-41-7	1.20E-05 1.10E-03	*	1.32E-05	1:16E-01	5.78E-05	l .	1.58E-01	7.89E-05 1.00E-04			Below
Cadmium	7440-43-9	1.40E-03		1.68E-05	1.47E-01	7.36E-05		2.01E-01 1.21E-02	6.03E-04	l.		Below
Chromium	7440-47-3 7440-48-4	8.40E-05		1.01E-06	8.83E-03	4.42E-06 4.47E-05	1	1.21E-02 1.22E-01	6.10E-05	1		Below
Cobalt	7440-40-4	8.50E-04		1.02E-05	8.94E-02 3.99E-02		ł .	5.45E-02	2.73E-05	l .	6.70E-02	
Copper	7439-96-5	3.80E-04		4.56E-06 3.12E-06	2.73E-02		1	3.73E-02	1.87E-05			
Manganese	7439-97-6	2.60E-04		1.32E-05	1.16E-01	5.78E-05	i i	1.58E-01	7.89E-05			
Mercury Molybdenum	7439-98-7	1.10E-03		2.52E-05	2.21E-01	1.10E-04	1	3.01E-01	1.51E-04	· .		
Nickel	7440-02-0	2.10E-03		2.88E-07	2.52E-03			3.44E-03	1.72E-06			1
Selenium	7782-49-2	2.40E-05		2.76E-05	2.42E-01	1.21E-04	3.77E-05	3.30E-01	1.65E-04			
Vanadium	1314-62-1	2.30E-03		3.48E-04	3.05E+00	1.52E-03	4.75E-04	4.16E+00	2.08E-03	8.23E-04	6.67E-01	Delow
Zinc	7440-66-6	2.90E-02										

¹ Criteria Pollutants emission rates from manufacturer-supplied emission factors, which are more conservative (higher) than EPA AP-42 factors. Except for Lead, which is from EPA AP-42, Section 1.4 Natural Gas Combustion, Table 1.4-2.

Same emission factor applied for biogas and natural gas combustion (similar properties)...no biogas emission factors available

² PM emission factor is assumed to equal PM₁₀.

³ SO₂ Emission factor for biogas assumes 100% conversion of H₂S to SO₂; for NG (EPA AP-42, Section 1.4 Natural Gas Combustion, Table 1.4-2).

 $^{^4}$ Conservatively estimated H $_2$ S destruction based on engineering judgement and combustion properties of H $_2$ S

⁵ Biogas toxic air pollutant emissions based on EPA AP-42 emission factors, times ratio of Biogas heat value to natural gas heat value, unless higher emisson factor available through SCAQMD.

⁶ Emission factors from "General Instruction Book for the 2003 - 2004 Annual Emissions Reporting Program", Table 10 (Default Emission factors for Digester Gas Combustion) South Coast Air Quality Managment District (SCAQMD).

⁷ Toxic Air Pollutant emission factors (EPA AP-42, Section 1.4 Natural Gas Combustion, Table 1.4-3).

⁸ Toxic Air Pollutant-Metals emission factors (EPA AP-42, Section 1.4 Natural Gas Combustion, Table 1.4-4).

Glanbia Gooding Cheese-Whey Facility (Boiler 3 burning Biogas and NG)

Boiler Heat Input (MMBtu/hr)	25.1	
Biogas Fuel		Notes
Biogas Fuel Heat Value (Btu/scf)	650	
Max Biogas Usage (scf/hr)	12,000	Biogas gun limit
Max Biogas Usage (scf/day)	288,000	
Max Biogas Heat Input to Boiler (MMBtu/hr)	7.8	(Fuel value) x (usage)
Max Heat Input from Biogas	31%	
Max Biogas Usage (MM cf/hr)	1.20E-02	(Heat input) / (Heat value)
Operation (hrs/yr)	8,760	
Max Biogas Fuel Use (MM cf/yr)	105	
Biogas Hydrogen Sulfide (H ₂ S) Concentration (ppmv)	1,799	
Biogas H₂S Concentration (mg/m³)	2,509	(ppmv) x (MW) / 24.45
Max H ₂ S Mass Feedrate (lb/hr)	1.9	
Assumed H ₂ S Conversion for SO ₂ Emissions	100%	

Natural Gas	
Boiler Heat Input (MMBtu/hr)	17.3
NG Fuel Heat Value (Btu/scf)	1,056
Maximum Firing Rate (MMcf/hr) ¹	1.64E-02
Maximum Firing Rate (MMcf/yr)	144
Operation (hrs/yr)	8,760

Operation (hrs/yr)	0,700						NC				
				Incontrolled Potential to Emit (Biogas @ max, balance			Natural Gas			Combined	
					Biogas Emission		Emission	Emission			
,		Emission		Emission Rate (lb/hr)	Rate (lb/yr)	Emission Rate (ton/yr)	Rate (lb/hr)	Rate (lb/yr)	Emission Rate (ton/yr)	Emission Rate (lb/hr)	Emission Rate (ton/yr)
Criteria Pollutant	CAS No.	(lb/MM scf)	(lb/MMBtu)			0.40	0.17	1,515	0.76	0.26	1.16
Total Particulate Matter (PM) ²		7.600	0.010		799 10,512	5.26	2.02	17,731	8.87	3.22	14.12
Nitrogen Oxides (NOx)		100.000	0.117 0.0017	1.20 3.53	30,923	15.46	0.03	258	0.13	3.56	15.59
Sulfur Dioxide (SO ₂) ³		mass balance (bio) & 0.6 (NG)			8,830	4.42	0.62	5,456	2.73	1.63	7.14
Carbon Monoxide (CO)		84.000 5.500	0.036 0.004	1.01 0.07	578	0.29	0.07	606	0.30	0.14	0.59
VOC		5.00E-04		6.00E-06	5.26E-02	2.6E-05	8.19E-06	7.18E-02	3.59E-05	1.42E-05	6.22E-05

•			•		Biogas			
							IDAPA	
				Emission		Emission	58.01.01.585/	
		Futuriou France 4		Rate	Emission Rate	Rate	586 -	PTE Emission
Toxic Air Pollutants - H ₂ S	CAS No.	Emission Factor 4		(lb/hr)	(lb/yr)	(ton/yr)	EL (lb/hr)	Rate vs. EL
		(% Destruction)		3.76E-02	6.37E+02	3.19E-01	9.33E-01	Below
Hydrogen sulfide	7783-06-4	98%		0.702.02				

				Primary Fuel - Biogas ⁵			Secondary Fuel - Natural Gas			Both Fuels Combined		1
		EPA AP-42 Natural Gas Emission Factor	SCAQMD ⁶ Digester Gas Emission Factor	Emission Rate	Emission Rate	Emission Rate	Emission Rate (lb/hr)	Emission Rate (lb/yr)	Emission Rate (ton/yr)	Emission Rate (lb/hr)		PTE Emission Rate vs. EL
Toxic Air Pollutants - Non-metals 7	CAS No.	(lb/10 ⁶ scf)	(lb/10 ⁶ scf)	(lb/hr)	(lb/yr)	(ton/yr) 9.46E-08	2.95E-08	2.58E-04	1.29E-07	5.11E-08	2.50E-06	Below
3-Methylchloranthrene	56-49-5	1.80E-06	0.005.00	2.16E-08	1.89E-04 3.36E+02	9.46E-06	5.24E-02	4.59E+02	2.30E-01	9.08E-02	1.20E+00	Below
Ammonia	7664-41-7		3.20E+00	3.84E-02						i 1		Below
Benzene	71-43-2	2.10E-03	5.80E-03	6.96E-05	6.10E-01	3.05E-04	3.44E-05	3.01E-01	1.51E-04	1.04E-04	8.00E-04	
Benzo(a)pyrene	50-32-8	1.20E-06		1.44E-08	1.26E-04	6.31E-08	1.97E-08	1.72E-04	8.61E-08	3.41E-08	2.00E-06	Below
Formaldehyde	50-00-0	7.50E-02	1.23E-02	1.48E-04	1.29E+00	6.46E-04	1.23E-03	1.08E+01	5.38E-03	1.38E-03	5.10E-04	Exceeds Below
Hexane	110-54-3	1.80E+00	ļ	2.16E-02	1.89E+02	9.46E-02	2.95E-02	2.58E+02	1.29E-01	5.11E-02	1.20E+01	
• •	91-20-3	6.10E-04	ļ	7.32E-06	6.41E-02	3.21E-05	9.99E-06	8.75E-02	4.38E-05	1.73E-05	3.33E+00	Below
Naphthalene	na	0.102 04	4.00E-04	4.80E-06	4.20E-02	2.10E-05	6.55E-06	5.74E-02	2.87E-05	1.14E-05	9.10E-05	Below
PAHs		0.005.00		3.12E-02	2.73E+02	1.37E-01	4.26E-02	3.73E+02	1.87E-01	7.38E-02	1.18E+02	Below
Pentane	109-66-0	2.60E+00		4.08E-05	3.57E-01	1.79E-04	5.57E-05	4.88E-01	2.44E-04	9.65E-05	2.50E+01	Below
Toluene	108-88-3	3.40E-03		2.88E-07	2.52E-03	1.26E-06	3.93E-07	3.44E-03	1.72E-06	6.81E-07		
2-Methylnaphthalene	91-57-6	2.40E-05		1.92E-07	1.68E-03	8,41E-07	2.62E-07	2.30E-03	1.15E-06	4.54E-07		
7,12-Dimethylbenz(a)anthracene		1.60E-05		2.16E-08	1.89E-04	9.46E-08	2.95E-08	2.58E-04	1.29E-07	5.11E-08		
Acenaphthene	92-32-9	1.80E-06	·	2.16E-08	1.89E-04	9.46E-08	2.95E-08	2.58E-04	1.29E-07	5.11E-08		
Acenaphthylene	203-96-8	1.80E-06		2.88E-08	2.52E-04	1.26E-07	3.93E-08	3.44E-04	1.72E-07	6.81E-08		
Anthracene	120-12-7	2.40E-06		2.36E-08	1.89E-04	9.46E-08	2.95E-08	2.58E-04	1.29E-07	5.11E-08		
Benz(a)anthracene	56-55-3	1.80E-06		2.16E-08	1.89E-04	9.46E-08	2.95E-08	2.58E-04	1.29E-07	5.11E-08		
Benzo(b)fluoranthene	205-99-2	1.80E-06		1.44E-08	1.26E-04	6.31E-08	1.97E-08	1.72E-04	8.61E-08	3.41E-08		
Benzo(g,h,i)perylene	191-24-2	1.20E-06		2.16E-08	1.89E-04	9.46E-08	2.95E-08	2.58E-04	1.29E-07	5.11E-08		1
Benzo(k)fluoranthene	205-82-3	1.80E-06		2.16E-06 2.52E-02	2.21E+02	1.10E-01	3.44E-02	3.01E+02	1.51E-01	5.96E-02		
Butane	106-97-8	2.10E+00		2.52E-02 2.16E-08		9.46E-08	2.95E-08	2.58E-04	1.29E-07	5.11E-08		
Chrysene	218-01-9	1.80E-06		1.44E-08		9.40E-08	1.97E-08	1.72E-04	8.61E-08	3.41E-08		
Dibenzo(a,h)anthracene	53-70-3	1.20E-06		1.44E-06 1.44E-05		6.31E-05	1.97E-05	1.72E-01	8.61E-05	3.41E-05		
Dichlorobenzene	25321-22-6	1.20E-03		1.44E-05 3.72E-02		1.63E-01	5.08E-02	4.45E+02	2.22E-01	8.80E-02		
Ethane	. 74-84-0	3.10E+00				1.58E-07	4.91E-08	4.31E-04	2.15E-07	8.51E-08		
Fluoranthene	206-44-0	3.00E-06		3.60E-08		1.36E-07 1.47E-07	4.59E-08	4.02E-04	2.01E-07	7.95E-08		
Fluorene	86-73-7	2.80E-06		3.36E-08		9.46E-08	2.95E-08	2.58E-04	1.29E-07	5.11E-08		
Indeno(1,2,3-cd)pyrene	193-39-5	1.80E-06		2.16E-08		9.46E-06 8.94E-07	2.79E-07	2.44E-03	1.22E-06	4.83E-07		
Phenanathrene	85-01-8	1.70E-05		2.04E-07	1.79E-03		2.79E-07 2.62E-02	2.30E+02	1.15E-01	4.54E-02		1
Propane	74-98-6	1.60E+00	[1.92E-02		8.41E-02		7.18E-04	3.59E-07	1.42E-07		
Pyrene	129-00-0	5.00E-06		6.00E-08	5.26E-04	2.63E-07	8.19E-08	/.18E-U4	ა.ⴢყ⊏-07	1.42E-U/		<u> </u>

Uncontrolled Potential to Emit

Uncontrolled Potential to Emit

	Emission Factor C Air Pollutants-Metals ⁸ CAS Number (lb/10 ⁶ scf)				Biogas		Natural Gas			Both Fuels Combined		
				Emission Rate	Emission Rate	Emission Rate (ton/yr)	Emission Rate	Emission Rate Emission Rate		Emission Rate	IDAPA 58.01.01.585/586 -	PTE Emission
Toxic Air Pollutants-Metals 8				(lb/hr)	(lb/yr)		(lb/hr)	(lb/yr)	(ton/yr)	(lb/hr)	EL (lb/hr)	Rate vs. EL
	7440-38-2	2.00E-04		2.40E-06	2.10E-02	1.05E-05	3.28E-06		1.44E-05	5.68E-06	1.50E-06	Exceeds
Arsenic	7440-39-3	4.40E-03		5.28E-05	4.63E-01	2.31E-04	7.21E-05	6.31E-01	3.16E-04	1.25E-04	3.33E-02	Below
Barium	7440-41-7	1.20E-05	· •	1.44E-07	1.26E-03	6.31E-07	1.97E-07	1.72E-03	8.61E-07	3.41E-07	2.80E-05	Below
Beryllium	1 1			1.32E-05	1.16E-01	5.78E-05	1.80E-05	1.58E-01	7.89E-05	3.12E-05	3.70E-06	Exceeds
Cadmium	7440-43-9	1.10E-03		1.68E-05		7.36E-05			1.00E-04	3.97E-05	3.33E-02	Below
Chromium	7440-47-3	1.40E-03		1.00E-05 1.01E-06		4.42E-06	1.38E-06		6.03E-06	2.38E-06	3.30E-03	Below
Cobalt	7440-48-4	8.40E-05		1.02E-05		4.47E-05	ļ		6.10E-05	2.41E-05	1.30E-02	Below
Copper	7440-50-8	8.50E-04				2.00E-05			2.73E-05	1.08E-05	6.70E-02	Below
Manganese	7439-96-5	3.80E-04		4.56E-06		1.37E-05	4.26E-06		1.87E-05	1 '	1.00E-03	Below
Mercury	7439-97-6	2.60E-04		3.12E-06					7.89E-05	l I	3.33E-01	Below
Molybdenum	7439-98-7	1.10E-03		1.32E-05		5.78E-05			1.51E-04	1	2.70E-05	Exceeds
Nickel	7440-02-0	2.10E-03		2.52E-05		1.10E-04			1.72E-06	1 1	1.30E-02	
Selenium	7782-49-2	2.40E-05		2.88E-07	2:52E-03	1.26E-06				i l	l .	
1	1314-62-1	2.30E-03		2.76E-05	2.42E-01	1.21E-04	3.77E-05		1.65E-04	1	3.00E-03	Below
Vanadium Zinc	7440-66-6	2.90E-02		3.48E-04	3.05E+00	1.52E-03	4.75E-04	4.16E+00	2.08E-03	8.23E-04	6.67E-01	Below

¹Criteria Pollutants emission rates from manufacturer-supplied emission factors, which are more conservative (higher) than EPA AP-42 factors. Except for Lead, which is from EPA AP-42, Section 1.4 Natural Gas Combustion, Table 1.4-2.

Same emission factor applied for biogas and natural gas combustion (similar properties)...no biogas emission factors available ² PM emission factor is assumed to equal PM₁₀.

³ SO₂ Emission factor for biogas assumes 100% conversion of H₂S to SO₂; for NG (EPA AP-42, Section 1.4 Natural Gas Combustion, Table 1.4-2).

 $^{^4}$ Conservatively estimated H_2S destruction based on engineering judgement and combustion properties of H_2S

⁵ Biogas toxic air pollutant emissions based on EPA AP-42 emission factors, times ratio of Biogas heat value to natural gas heat value, unless higher emission factor available through SCAQMD.

⁶ Emission factors from "General Instruction Book for the 2003 - 2004 Annual Emissions Reporting Program", Table 10 (Default Emission factors for Digester Gas Combustion) South Coast Air Quality Managment District (SCAQMD).

⁷ Toxic Air Pollutant emission factors (EPA AP-42, Section 1.4 Natural Gas Combustion, Table 1.4-3).

⁸ Toxic Air Pollutant-Metals emission factors (EPA AP-42, Section 1.4 Natural Gas Combustion, Table 1.4-4).